

Table 2: Treated Effluent flow and quality

	Flow (m³/ADt)	COD (kg/ADt)	BOD₅ (kg/ADt)	TSS (kg/ADt)	AOX (kg/ADt)	Total N (kg/ADt)	Total P (kg/ADt)
Kraft pulp Mill	25	<2.5	~0.3	~0.7	~0.05	~0.1	~0.01
IPPC BREF 2001	30-50	8-23	0.3-1.5	0.6-1.5	<0.25	0.1-0.25	0.01-0.03
WBG EHS Guidelines	50	20	1	1.5	0.25	0.2	0.03

References refer to production of bleached kraft pulp.